

Amendments to the Claims:

Please amend the claims, without prejudice, as follows:

Listing of Claims:

1. (Canceled)

2. (Currently Amended) A thin polymer film ~~between about 0.2 and 20 mils thick and preferably between 1 and 6 mils thick~~ comprising:

one or a blend of non-polyolefin resins ~~comprising including but not restricted to any of~~ polyamide 6, polyamide 6,6, or polyester terephthalate resins, forming a layer having opposed first and second surfaces, and

a migratory additive comprising a blend of secondary amides about 1 part ~~oleyl~~ oleic palmitamide and 1 part stearyl erucamide,

and further comprising between 25 ppm and 5000 ppm of a primary amide of general structure R-CO-NH₂ and between 25 ppm and 5000 ppm of at least one secondary amide of general structure R-CO-NH-R',

wherein the R and R' can include any of erucic, oleic, palmitic, behemic, capric, lauric or stearic functional groups of between 9 to 30 carbon atoms,

such that the ratio of primary amide to secondary amide is between about 1:1 and 1:3.

3. (Currently Amended) A thin ~~monolayer~~ polyolefin film ~~between about 0.2 and 20 mils thick and preferably 1 to 6 mils thick~~ comprising:

one or a blend of polyolefins, ~~comprising including but not restricted to any of~~ LLDPE, LDPE, EVA, POP, mLL, HDPE, polypropylene, or EVOH resins, forming a layer having opposed first and second outer surfaces, and

a migratory additive comprising a blend of secondary amides about 1 part ~~oleyl~~ oleic palmitamide and 1 part stearyl erucamide,

and further comprising between 25 ppm and 5000 ppm of a primary amide of general structure R-CO-NH₂ and between 25 ppm and 5000 ppm of at least one secondary amide of general structure R-CO-NH-R',

wherein the R and R' can include any of erucic, oleic, palmitic, behemic, capric, lauric or stearic functional groups of between 9 to 30 carbon atoms,

such that the ratio of primary amide to secondary amide is between about 1:1 and 1:3.

4. (Canceled).

5. (Currently Amended) The monolayer film of claim 3 ~~4~~ further wherein the migratory additive comprises the primary amide erucamide.

6. (Canceled).

7. (Currently Amended) A thin, multi-layer polyolefin film comprising:
~~at least between 2 and 9 layers, with a combined thickness between about 0.2 and 20 mils thick and preferably between 1 and 6 mils thick, and~~ having opposed first and second outer surfaces,
with the first outer layer ~~comprising~~ ~~composed of~~ one or a blend of polyolefin(s), and
a second outer layer ~~comprising~~ ~~composed of~~ one or a blend of polyolefin(s), and
a migratory additive comprising a blend of secondary amides comprising about 1 part ~~oleyl~~ oleic palmitamide and 1 part stearyl erucamide,
at least one layer comprising between 25 ppm and 5000 ppm of a primary amide of general structure R-CO-NH₂ and between 25 ppm and 5000 ppm of at least one secondary amide of general structure R-CO-NH-R'.

wherein the R and R' can include any of erucic, oleic, palmitic, behemic, capric, lauric or stearic functional groups of between 9 to 30 carbon atoms,

such that the ratio of primary amide to secondary amide is between about 1:1 and 1:3.

8. (Currently Amended) The thin multi-layer film ~~of according to claim 7,~~ further comprising additional ~~inner functional layers comprising including~~ any of various polyolefin or other thermoplastic thermo-plastic resins as additional inner layers.

9. (Canceled).

10. (Previously Presented) A thin multi-layer film according to claim 7, wherein the migratory additive is the primary amide erucamide.

11. (Canceled).

12. (Currently Amended) The film of claim 4 ~~2~~ wherein the film ~~composite~~ may be printed in a decorative manner.

13. (Currently Amended) A film according to claim 4 ~~2~~ wherein the film is joined to a secondary film by adhesives, extruded polymer or by thermal bonding, and the secondary film may be composed of any of a polyolefin, ~~nylon~~ Nylon or polyester film or multiple layers of other films.